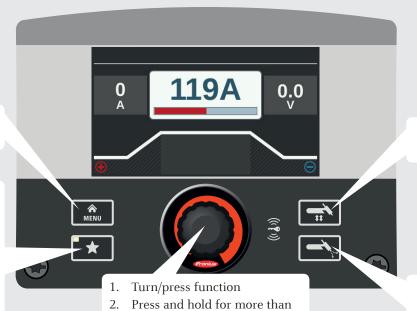
MAGICWAVE 190, 230i / TRANSTIG 230i

Quick Guide



Access the Setup menu

- 1. Press and hold for more than 3 seconds: save currently selected parameters / menu item as a favourite
- 2. Press once: retrieve favourite (factory setting)
- 3. Press once: retrieve EasyJob*



3 seconds: save currently selected parameters as a Job

Select the welding process and operating mode

Let gas flow out for 30 seconds

* Prerequisite: the "Job" function package is enabled

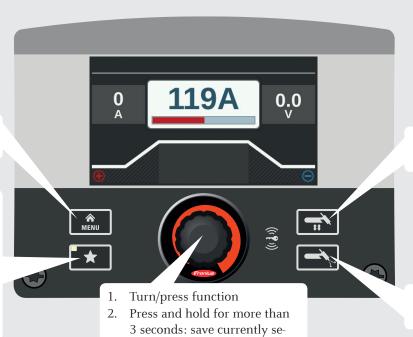
MAGICWAVE 190, 230i / TRANSTIG 230i

Quick Guide



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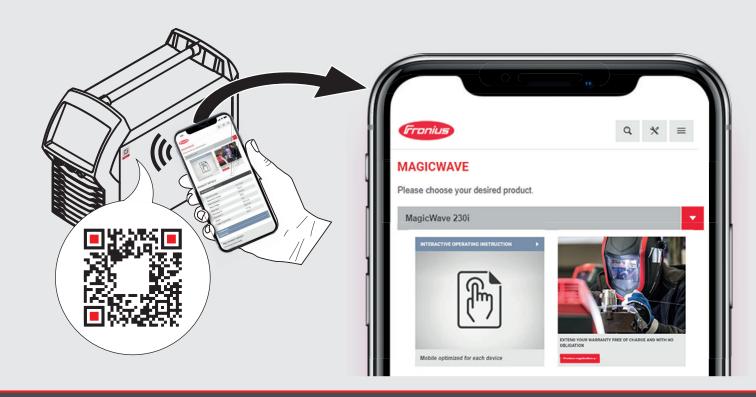
Let gas flow out for 30 seconds

* Prerequisite: the "Job" function package is enabled

MAGICWAVE 190, 230i / TRANSTIG 230i

Quick Guide







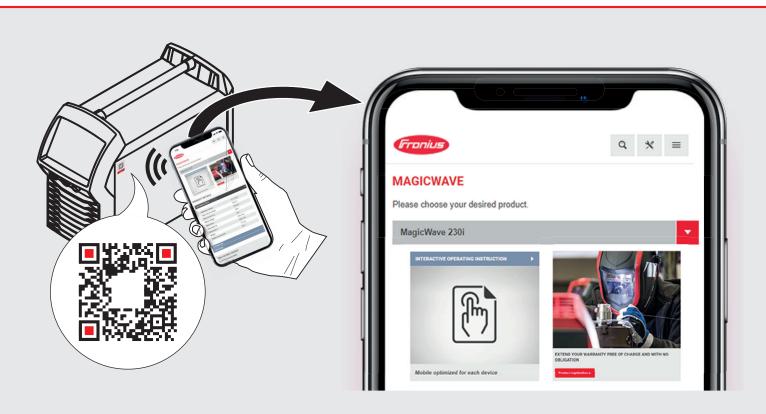
Before working with the device, ensure that you have read and understood all the documents provided in hard copy

and online.

This document does not describe all the functions of the device. For a complete description of the device, refer to the Operating Instructions. 42,0426,0235,EN 004-16042018

MAGICWAVE 190, 230i / TRANSTIG 230i Quick Guide







SAFETY

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